

INNOVATIVE COMPOSITE ADDITIVE MANUFACTURING TECHNOLOGIES FOR MEDICAL DEVICES

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COMPOSITES WITH CONTINUOUS FIBERS: PRODUCING

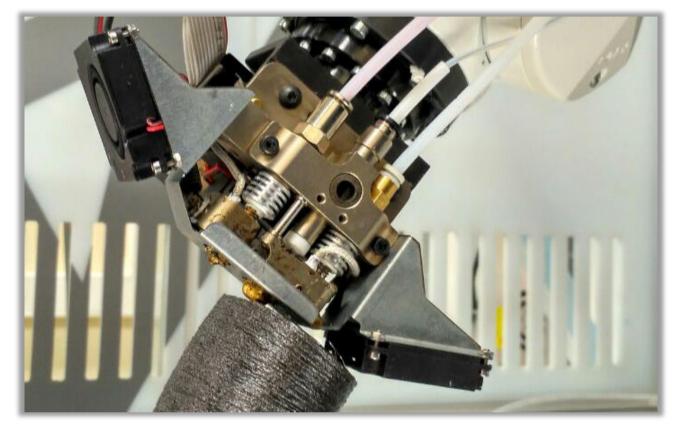


Filament winding

Fiber placement (prepreg)

XDLimited shapes – cylinders/sheets XDMandrel/Mold required **X**DPost-curing required **X**DMachining required





Anisoprinting

✓ ■No shape limitations ✓ ■No curing or post processing \checkmark **D**No tools or molds ✓ □No machining

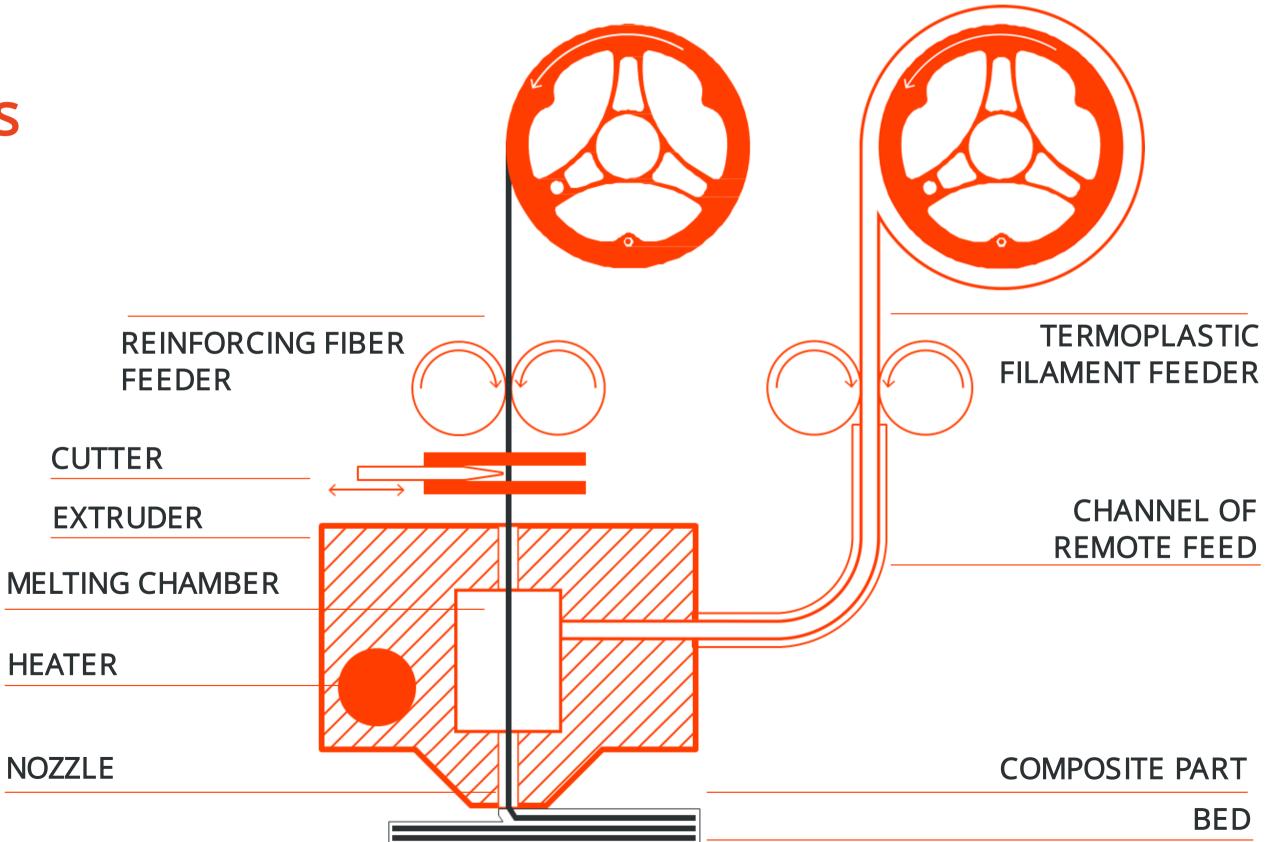
COMPOSITE FIBER CO-EXTRUSION

FIBER

New materials and processes

Patented technology: **COMPOSITE FIBER COEXTRUSION**

Patented materials: **REINFORCING COMPOSITE FIBER**





SPOOL WITH REINFORCING

SPOOL WITH TERMOPLASTIC **FILAMENT**

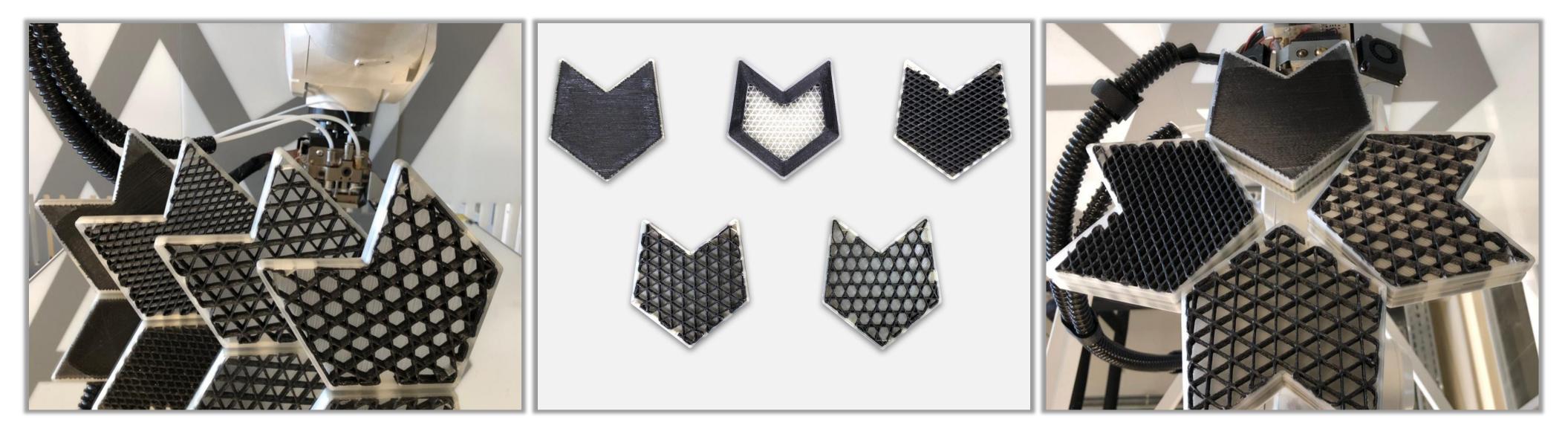
20 TIMES STRONGER THAN PLASTIC 7 TIMES LIGHTER THAN STEEL 2 TIMES STRONGER AND LIGHTER THAN ALUMINUM



ANISOPRINT LATTICE STRUCTURES — OPTIMAL SHAPE FOR COMPOSITES

4 types of fiber reinforced infills

Solid, Rhombic, Isogrid, Anisogrid





Vary density and directions

Applications

- Orthopedic bracers
- Medical devices
- Prosthetics
- → Orthoses
- Orthopedic insoles



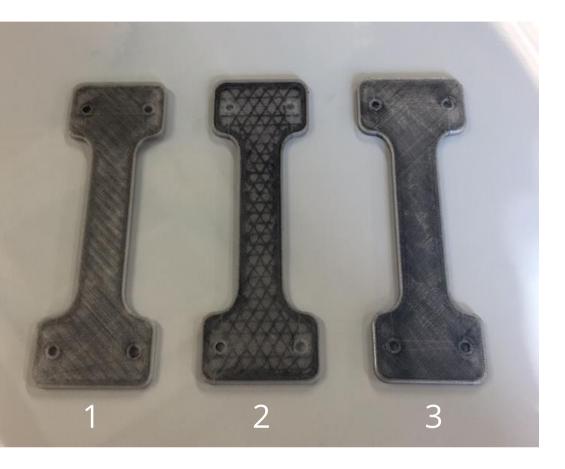
CUSTOM ORTHOSES

Higher stiffness while weight reduction, stiffness level customization



Part	Original	1	2	3
Material	Plastic	Composite Carbon Fiber		
Infill density	100%	20%	<mark>35</mark> %	100%
Weight	X	0.4 x	0.5 x	1.1 x
Stiffness	У	5 y	<mark>6.5</mark> y	17.5 y

2 times weight reduction while 5-6 times higher stiffness. Stiffness level is being varied for every patient through Anisoprinting software anisoprint



MEDICAL DEVICES

THE PART FOR ELECTRIC WHEELCHAIR DRIVE

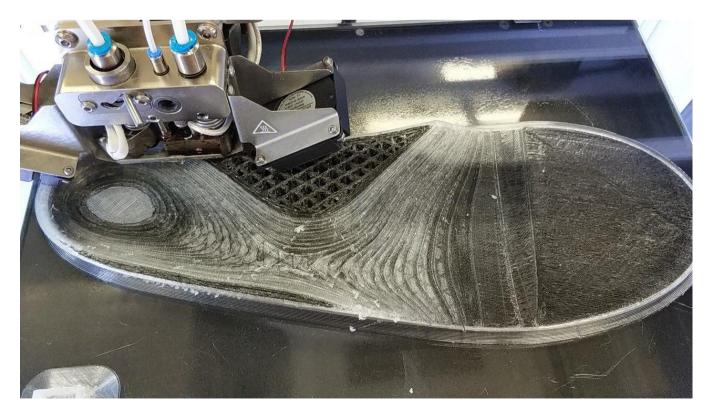
Part	Original	Anisoprint
Material	Steel	Composite Carbon Fiber
Weight	300 grams	41 grams
Fabrication time	48 hours	4 hours
Unit price	> EUR 100	EUR 26





PROSTHETIC SOCKETS, ORTHOPEDIC INSOLES, CUSTOM ORTHOSES, PROSTHETIC PARTS









Automation Quality control Custom made On-demand





Solutions

→ Materials
→ Hardware
→ Software



COMPOSITE MATERIALS: CCF AND CBF





Dry fiber

Stiff fiber: Composite Carbon Fiber (CCF) or Composite Basalt Fiber (CBF)

During printing — co-extrusion:	DUAL-MATRIX
CCF/CBF + <u>THERMOPLAST</u> · − →	COMPOSITE

CCF-1.5K + PETG

Density, g/cm3	1.4
Tensile modulus in fiber direction, GPa	64
Tensile ultimate stress in fiber direction, MPa	860
Compressive ultimate stress in fiber direction, Mpa	290
Flexural Strength along axis 1 under bending in plane 1-3, MPa	520





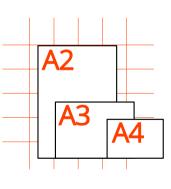
DESKTOP 3D-PRINTER: COMPOSER

 \rightarrow Lattice structures: lower weight, price and production time

 \rightarrow Open material system — any plastic as a matrix

 \rightarrow 3 sizes

A4297х210х147ммA3420х297х210ммA2594х420х297мм







SLICING SOFTWARE: AURA

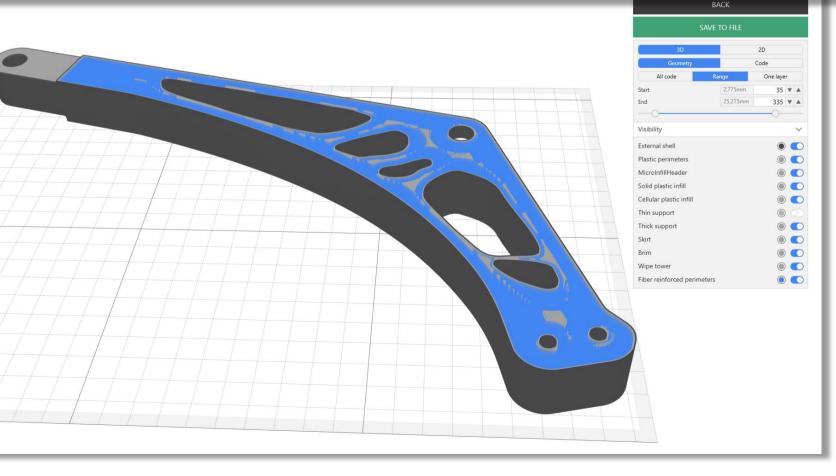
- \rightarrow For FFF and CFC printers
- → Support for STL and CAD formats: stp, 3ds, obj
- \rightarrow Model saved on a local PC
- \rightarrow G-code generalization, geometry-view
- \rightarrow Separate setting and combining of printers, plastics and profiles
- \rightarrow Printing different parts with different materials



RONT



		BACK	
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	End	32.88mm 543 🔻 🛦	
		-0	
	Visibility	~	
ATATA	External shell	0	
1× A× A× J	Plastic perimeters		
	MicroInfillHeader		
AT AT AT AT	Solid plastic infill	00	
TATATAT	Cellular plastic infill		
	Thin support		
AYAYAYA	Thick support		
TATATAT	Skirt	۵ 💿	
	Brim		
	Wipe tower		
ATATATATATATA	Fiber reinforced perimeter	s 💿 💽	
	Fiber reinforced infills		

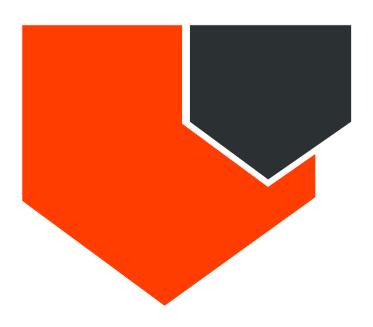


STOP METAL ANISOPRINTING









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